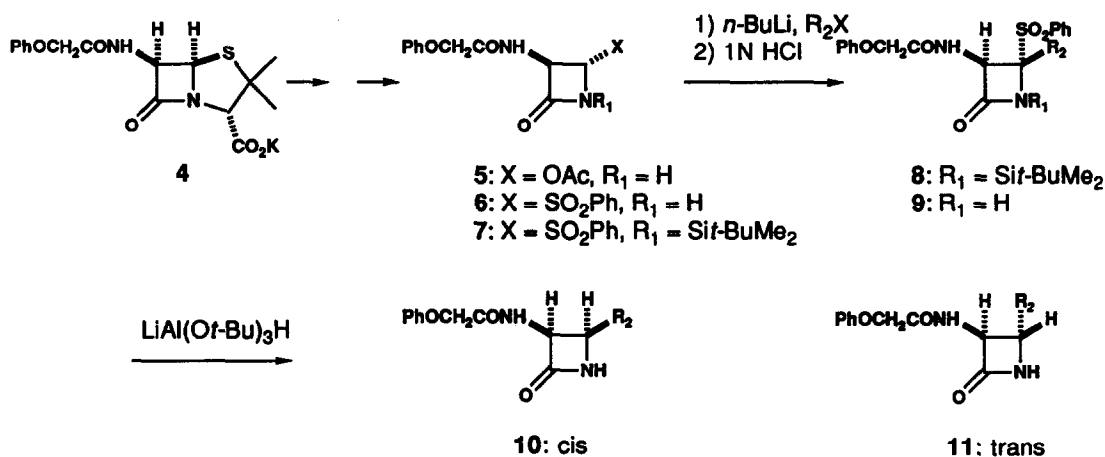




The synthetic sequence (outlined in Scheme 1) commenced with the conversion of the commercially available potassium salt of penicillin-V (4) to the acetoxyazetidinone 5 utilizing known methodology.<sup>8</sup> Displacement with sodium phenylsulfinate (DMF, RT, 81%) afforded the sulfonyl derivative 6.<sup>9</sup> The silyl-protected sulfone derivative 7 (TBDMSCl, DIPEA, THF, 77%) served as a general alkylation substrate for carbon-carbon bond introduction. Alkylation of this derivative was accomplished by dianion formation with 2.5 equivalents of *n*-butyllithium (THF, -78 °C), followed by addition of a slight excess of alkylating agent (1.1 to 2.0 equivalents, -23 °C) to afford the alkylation products 8. The alkylation was highly stereoselective for the beta-alkylated products shown.<sup>10,11</sup> Reductive removal of the phenyl sulfone moiety was accomplished in two steps. The silyl protecting group was removed with 1N aqueous hydrochloric acid in tetrahydrofuran at room temperature. The desilylated derivatives 9 could be purified by recrystallization or trituration, or used directly in the next step without purification. Replacement of the sulfone group by hydrogen was accomplished with high preference for the *cis* (10) versus *trans* (11) products by treatment lithium tri-*tert*-butoxyaluminumhydride in tetrahydrofuran at 0 °C (Table 1).<sup>12</sup>

Scheme 1



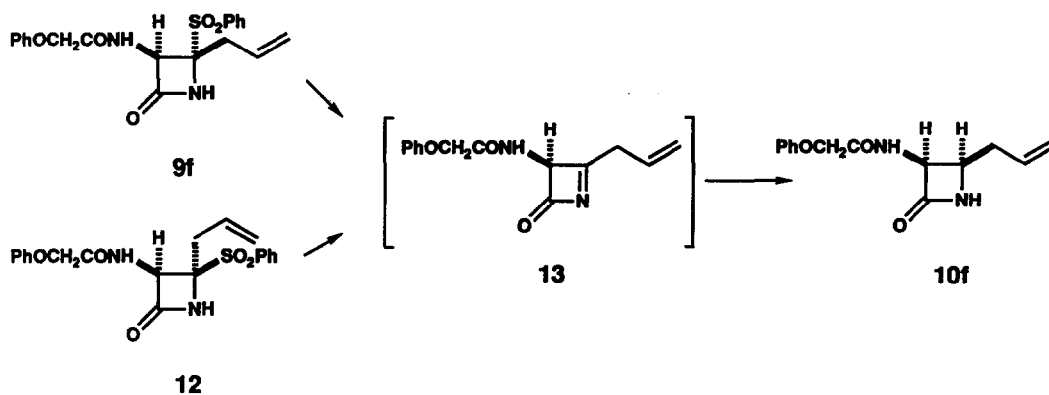
A plausible mechanism for the above sequence would involve azetidinone nitrogen-assisted elimination of the phenyl sulfone moiety to afford an acylimine species such as 13, followed by hydride delivery from the least sterically hindered alpha-face. Evidence for such a mechanism is given by the fact that independent reduction of either 9f or 12 under identical conditions provided the identical *cis* isomer 10f in 51% and 61% yields, respectively (Scheme 2). The utility of this methodology was further demonstrated by a formal total synthesis of the carbacephalosporin antibiotic, loracarbef (Scheme 3). The butenyl derivative 10g was oxidized under Krapcho conditions<sup>13</sup> (KMnO<sub>4</sub>, HOAc, acetone/H<sub>2</sub>O, 70%) to afford the carboxylic acid derivative 14,<sup>14</sup> which has previously been converted to loracarbef.<sup>5d</sup>

In summary, we have developed a general method for the *cis*-stereoselective replacement of the carbon-sulfur bond of penicillin with a carbon-carbon bond while preserving the chirality of the amide-bearing azetidinone carbon. Application of this methodology to other antibiotic targets is currently under investigation.

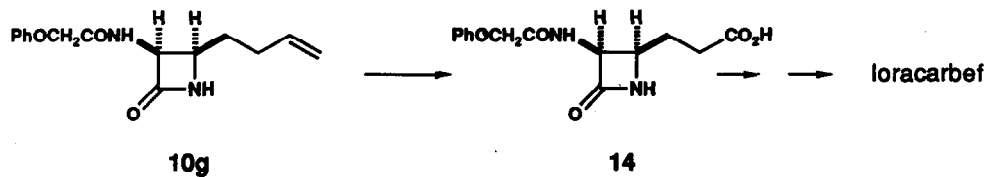
Table 1

Alkylating agent	Yield of Alkylation Product 8	cis 10 /trans 11	Yield of Reduction Product 10 from 8 (R <sub>2</sub> =)
a) CH <sub>3</sub> I	69%	92/8	CH <sub>3</sub> - (53%)
b) PhCH <sub>2</sub> Br	57%	89/11	PhCH <sub>2</sub> - (41%)
c) nC <sub>12</sub> H <sub>25</sub> Br	65%	93/7	nC <sub>12</sub> H <sub>25</sub> - (74%)
d) FCH <sub>2</sub> CH <sub>2</sub> Br	45%	91/9	FCH <sub>2</sub> CH <sub>2</sub> - (56%)
e) MeOCH <sub>2</sub> CH <sub>2</sub> Br	57%	93/7	MeOCH <sub>2</sub> CH <sub>2</sub> - (68%)
f) CH <sub>2</sub> =CHCH <sub>2</sub> Br	58%	91/9	CH <sub>2</sub> =CHCH <sub>2</sub> - (36%)
g) CH <sub>2</sub> =CHCH <sub>2</sub> CH <sub>2</sub> Br	47%	94/6	CH <sub>2</sub> =CHCH <sub>2</sub> CH <sub>2</sub> - (78%)
h) CH <sub>2</sub> =CHCH <sub>2</sub> CH <sub>2</sub> CH <sub>2</sub> Br	68%	93/7	CH <sub>2</sub> =CHCH <sub>2</sub> CH <sub>2</sub> CH <sub>2</sub> - (57%)
i) Me <sub>3</sub> SiCl	23%	>95/5	Me <sub>3</sub> Si- (11%)

Scheme 2



Scheme 3



**Acknowledgements.** We thank the physical chemistry department for providing analytical and spectral data. We gratefully acknowledge Bennie Foster for the large-scale preparation of compound 7. We are also grateful to process research and development for the preparation of kilogram quantities of acetoxyazetidione intermediate 5 and an authentic sample of chiral acid 14.

### References and notes

† deceased

1. This paper is dedicated to the memory of David A. Hall.
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8. Blaszcak, L. C. U.S. Patent No. 4,771,135, 1988.
9. Clauß, K.; Grimm, D.; Prossel, G. *Liebigs Ann. Chem.*, 1974, 539.
10. The relative stereochemistry of the alkylation product 8g was unequivocally established by x-ray crystallography.
11. Due to the complexity of the reaction mixtures, the major product of the alkylation reaction (the beta-product) was normally the only product isolated. However, in the case of 8f, a minor amount (< 5%) of the alpha product 12 was isolated.
12. Sodium borohydride has been used to reduce acetoxyazetidiones; Pfaendler, H. R.; Hoppe, H. *Heterocycles*, 1985, 23, 265.
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14. For 14:  $^1\text{H NMR}$ : (300 MHz,  $(\text{CH}_3)_2\text{SO}-d_6$ )  $\delta$  12.15 (br s, 1H), 8.92 (d,  $J = 8$  Hz, 1H), 8.38 (s, 1H), 7.3 (m, 2H), 6.92 (m, 3H), 5.08 (dd,  $J = 8, 4$  Hz, 1H), 4.57 (ABq, 2H), 3.64 (m, 1H), 2.2 (m, 2H), 1.65 (m, 2H). IR: (KBr) 3321, 1744, 1715, 1665, 1533, 1489, 1235, 1193, and 1181  $\text{cm}^{-1}$ . OR: (DMSO) +205.5 degrees @ 365 nm (for authentic 14, OR: (DMSO) +238.4 degrees @ 365 nm). Anal: ( $\text{C}_{14}\text{H}_{16}\text{N}_2\text{O}_5$ ) C, H, N.

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